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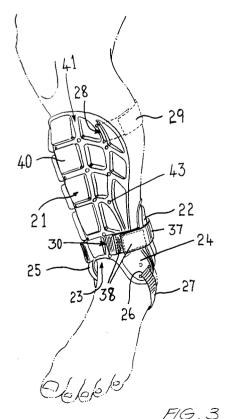
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## 54) A shin pad with achilles tendon protection.

57) A shin pad includes a front pad (21) for protecting a wearer's shin and a rear pad (22) for protecting the wearer's Achilles tendon. The front pad (21) has a bight (23) located between two lobes (24, 25) which each cover one of the two ankle bones which protrude in opposition directions at the wearer's ankle. The rear pad (22) takes the form of a miniature shin pad having a reversed orientation. The lower edge of the rear pad (22) is provided with a bight (33). Located one to either side of the longitudinal axis of the rear pad (22) is one slit of a pair of slits (36). Passing through the slits (36), and a corresponding pair of slits (30) on the front pad (21), is an ankle strap (37) which is provided with a releasable VELCRO fastener (38) to enable the two pads to be connected together around the wearers shin.



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The present invention relates to shin pads and, in particular, to a shin pad with Achilles tendon protection.

In many sports such as football (in all its various codes), hockey, and so on, it is known to provide protection for the shin of a player by means of a shin pad. Whilst the protection afforded by shin pads covers the front facing portion of the player's legs, it is also possible for players to receive a blow from either the boot, hockey stick, or ball on the Achilles tendon. This is particularly painful. However, hitherto most shin pads have not provided any protection for the Achilles tendon.

In recent times at least two attempts have been made to provide some protection for the Achilles tendon area, however, this protection has been in the form of an anklet or sock which envelopes the entire ankle region and which is worn under the normal socks worn by all competitors in the game. Accordingly, such protection is extremely uncomfortable in that a great deal of perspiration is generated within the sock or anklet.

It is known from US Patent No. 4,982,447 (assigned to the present applicant) to provide shoulder pads, shin pads and arm pads formed from foamed plastics material which include a number of protrusions, grooves and apertures which facilitate the movement of air over the player's body. In this way the player is kept relatively cool notwithstanding the wearing of the pad(s).

The object of the present invention is to provide a shin pad with Achilles tendon protection and which, in its preferred embodiment, is able to be fabricated in accordance with the general principles underlying the disclosure of the above mentioned US patent.

According to the present invention there is disclosed a shin pad with an Achilles tendon protection, said shin pad comprising a first flexible elongated pad having a longitudinal extent sufficient to cover the shin of a wearer, a second flexible elongate pad having a longitudinal extent less than that of said first pad, and releasable fastener means interconnecting said first and second pads in opposed relationship when unreleased. A manufacturing process is also disclosed.

The preferred embodiment of the present invention will now be described with reference to the drawings in which:

Fig. 1 is a front perspective view of a first prior art shin pad with limited Achilles tendon protection,

Fig. 2 is a front perspective view of a second, generally similar, prior art pad,

Fig. 3 is a front perspective view of the preferred embodiment of the shin pad of the present invention showing the shin pad as worn, Fig. 4 is a front perspective view of the shin pad alone

Fig. 5 is a front view of the shin pad of Fig. 4,

Fig. 6 is a right side view of the of shin pad of Fig. 4,

Fig. 7 is a rear view of the shin pad of Fig. 4, and

Fig. 8 is a plan view of the shin pad of Fig. 4.

As seen in Fig. 1, the first form of prior art shin pad takes the form of a shin pad 1 which is secured to an ankle sock 2 the arrangement being held in place by a calf strap 3 and a stirrup strap 4.

The ankle sock 2 is formed from two layers of elasticised material between which is located a soft pad. Accordingly the ankle sock 2 is very close fitting and therefore extremely hot. The sock 2 causes a great deal of perspiration when used.

A second prior art attempt to provide Achilles tendon protection is illustrated in Fig. 2. Here again an ankle sock 12 is provided having a stirrup strap 14. Again the ankle sock 12 is formed from two layers of elastic fabric between which are located various forms of padding (not illustrated). In this particular arrangement the padding takes the form of two dome shaped protectors which cover the points of the ankle bone and a further layer of padding arranged between the two layers of material and covering the Achilles tendon in use. Again, the ankle sock 12 is extremely hot and therefore relatively uncomfortable for the player.

As best seen in Figs. 3 and 6, the preferred arrangement of the present invention takes the form of two pads namely a front pad 21 and a rear pad 22. The front pad 21 has a bight 23 located between two lobes 24, 25 which each cover one of the two ankle bones which protrude in opposition directions at the wearer's ankle.

At the lowermost end of each of the lobes 24, 25 is located a slit 26 through which passes a stirrup strap 27 having a releasable VELCRO (Registered Trade Mark) fastener. The stirrup strap 27 enables the front pad 21 to be maintained in position against upwardly urging vertical forces. As best seen in Fig. 3, a second pair of slits 28 is provided so as to enable the optional use of a calf strap 29, if desired.

As best seen in Figs. 6 and 7, the rear pad 22 takes the form of a miniature shin pad having a reversed orientation. The lower edge of the rear pad 22 is provided with a bight 33. Located one to either side of the longitudinal axis of the rear pad 22 is one slit of a pair of slits 36. Passing through the slits 36, and a corresponding pair of slits 30 on the front pad 21, is an ankle strap 37 which is again provided with a releasable VELCRO fastener 38.

Distributed over the front surfaces of both pads 21 and 22 are bosses 40 formed by a number of

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intersecting grooves 41 in the outer surface of the pads 21, 22. At the intersection of the grooves 41 are located through apertures 42. Similarly, the inner surfaces of the pads 21 and 22 are preferably provided with protrusions 44 which are generally similar to the bosses 40.

The bosses 40, protrusions 44, grooves 41 and apertures 42 combine to enable a degree of airflow to be achieved so that air can pass between the pads 21 and 22 and the skin of the wearer. In this way, the air can evaporate perspiration so as to cause a cooling effect bought about through the action of latent heat.

Each of the pads 21 and 22 is preferably formed from foamed moulded plastics such as close cell polyethylene foam or close cell ethyl vinyl acetate (EVA) foam. This material is arranged in three layers. The outer layer is a relatively tough skin formed using pressures to produce a density of the layer within the range of from 180 to 350 (preferably 220) kg/m<sup>3</sup>. The next, middle, layer is slightly less hard being formed with pressures to produce a density of the layer in the range of from 60 to 120 (preferably 100) kg/m<sup>3</sup>. Finally, the innermost layer which contacts the body of the wearer is the softest and is formed from pressures to produce a density of the layer in the range of from 40 to 60 (preferably 45) kg/m3. The outer layer is approx. 4 mm thick, the middle layer is about 3 mm thick and the inner layer is approx. 9-10 mm thick so that the inner layer constitutes approximately half of the total thickness. The grooves 41 are approx. 4 mm wide and 10 mm deep whilst the apertures 42 are approx. 4 mm in diameter.

The foregoing describes only one embodiment of the present invention, and modifications obvious to those skilled in the art can be made thereto without departing from the scope of the present invention. For example the stirrup strap 27 can be made optional like the calf strap 29 of Fig. 3.

## Claims

- 1. A shin pad with an Achilles tendon protection, said shin pad comprising a first flexible elongated pad (21) having a longitudinal extent sufficient to cover the shin of a wearer, a second flexible elongate pad (22) having a longitudinal extent less than that of said first pad (21), and releasable fastener means (37, 38) interconnecting said first and second pads (21, 22) in opposed relationship when unreleased.
- 2. A shin pad according to claim 1, wherein said first pad (21) includes two lobes (24, 25) at a first end thereof for covering ankle bones of the wearer, and a bight (23) located between

the two lobes (24, 25).

- 3. A shin pad according to either claim 1 or claim 2, further comprising releasable means (27) for securing said first pad (21) to the wearer to restrain said first pad (21) against longitudinal upward movement on the shin of the wearer.
- **4.** A shin pad according to claim 3, wherein said releasable securing means comprises a stirrup strap (27) having a releasable fastener thereon.
- 5. A shin pad according to claim 2, wherein each of said lobes (24, 25) is provided with a slit (26) through which a stirrup strap (27) having a releasable fastener thereon passes.
- **6.** A shin pad according to claim 5, wherein said releasable fastener is a Velcro fastener.
- 7. A shin pad according to any preceding claim, wherein said first and second pads (21, 22) are each provided with a pair of longitudinal slits (30, 36) either side of the longitudinal axis of the corresponding pad and said releasable fastener means comprises a strap (37) passing through the slits (30, 36) to fasten the first and second pads (21, 22) together.
- A shin pad according to claim 7, wherein said strap (37) is provided with a Velcro fastener (38).
  - 9. A shin pad according to any preceding claim, wherein one or both of the first and second pads (21, 22) is provided with a plurality of bosses (40) extending from an outer surface thereof formed by a number of intersecting grooves (41).
  - **10.** A shin pad according to claim 9, wherein said grooves (41) are approximately 4 mm wide and 10 mm deep.
- 11. A shin pad according to either claim 9 or claim 10, wherein apertures (42) are provided at the intersections of the grooves (41) extending through the pad(s).
- 12. A shin pad according to claim 11, wherein said apertures (42) are approximately 4 mm in diameter.
  - 13. A shin pad according to any preceding claim, wherein one or both of the first and second pads (21, 22) is formed from foamed moulded plastics material.

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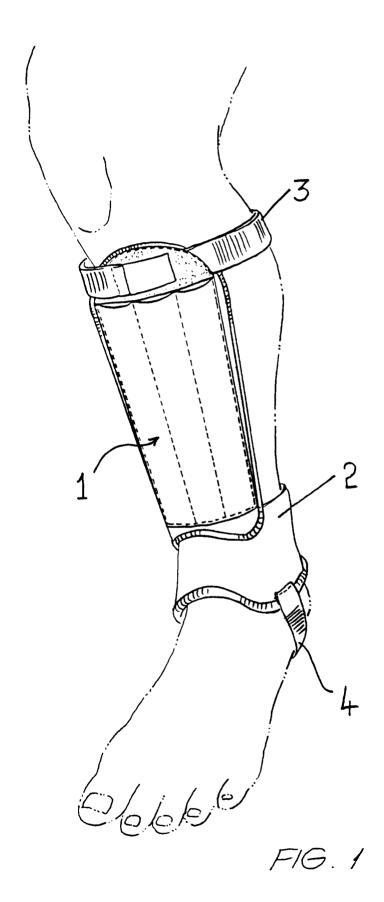
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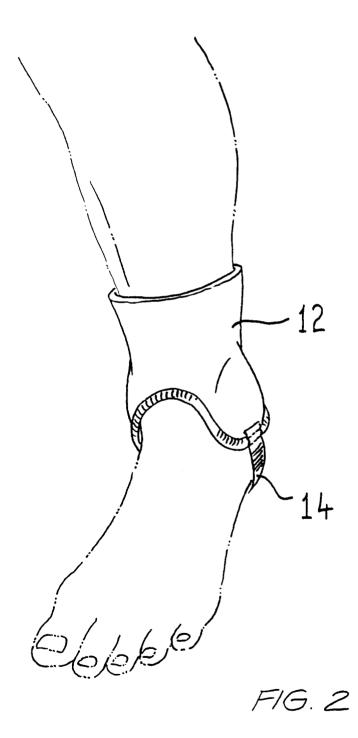
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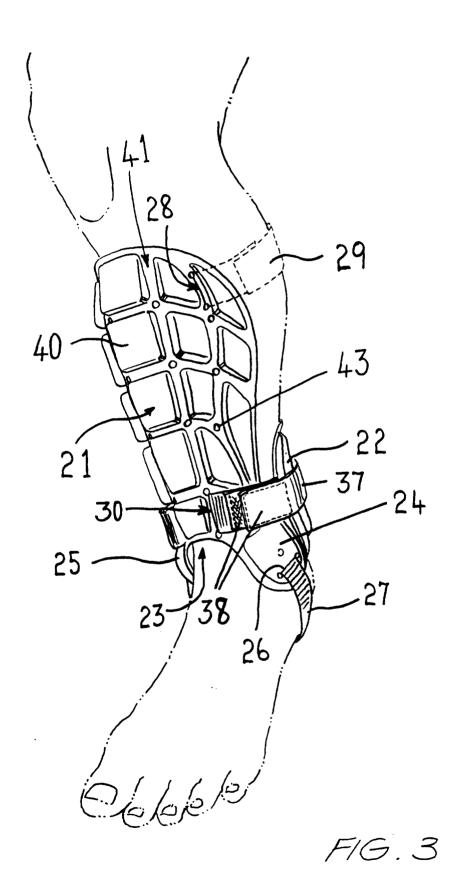
- **14.** A shin pad according to claim 13, wherein the plastics material is close cell polyethylene foam.
- **15.** A shin pad according to claim 13, wherein the plastics material is close cell ethyl vinyl acetate foam.
- 16. A shin pad according to any one of claims 13, 14 or 15, wherein the plastics material is arranged with a relatively hard outer layer, a relatively soft inner layer and an intermediate middle layer.
- **17.** A shin pad according to claim 16, wherein said outer layer is approximately 4 mm thick.
- 18. A shin pad according to either claim 16 or claim 17, wherein said middle layer is approximately 3 mm thick.
- 19. A shin pad according to any one of claims 16, 17 or 18, wherein said inner layer is approximately 9-10 mm thick.
- **20.** A shin pad according to any preceding claim, wherein said second pad (22) is provided with a bight (33) at a lower end thereof.
- 21. A method of manufacturing a shin pad with an Achilles tendon protection, said shin pad comprising a first flexible elongated pad (21) having a longitudinal extent sufficient to cover the shin of a wearer, a second flexible elongate pad (22) having a longitudinal extent less than that of said first pad (21), and releasable fastener means (37, 38) interconnecting said first and second pads (21, 22) in opposed relationship when unreleased, the method including the step of moulding the first and second pads (21, 22) from foamed plastics material.
- 22. A method of manufacturing a shin pad according to claim 21, including the step of arranging the foamed plastics material in three layers comprising an outer relatively hard layer, an inner relatively soft layer and an intermediate middle layer.
- 23. A method of manufacturing a shin pad according to claim 22, wherein the relatively hard outer layer is formed using pressures to produce a density of the layer within the range 180 to 350 kg/cubic metre.
- 24. A method of manufacturing a shin pad according to claim 23, wherein the density is 220 kg/cubic metre.

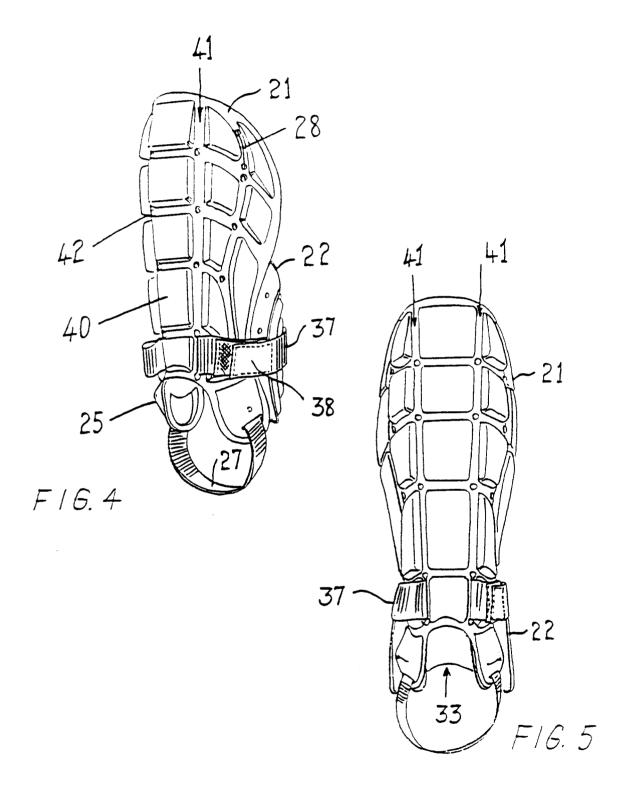
- 25. A method of manufacturing a shin pad according to claim 22, wherein the relatively soft inner layer is formed using pressures to produce a density of the layer within the range 40 to 60 kg/cubic metre.
- **26.** A method of manufacturing a shin pad according to claim 25, wherein the density is 45 kg/cubic metre.
- 27. A method of manufacturing a shin pad according to claim 22, wherein the intermediate middle layer is formed using pressures to produce a density of the layer within the range 60 to 120 kg/cubic metre.
- **28.** A method of manufacturing a shin pad according to claim 27, wherein the density is 100 kg/cubic metre.
- 29. A method of manufacturing a shin pad according to any one of claims 21 to 28, wherein said foamed plastics material is close cell polyethylene foam.
- **30.** A method of manufacturing a shin pad according to any one of claims 21 to 28, wherein said foamed plastics material is close cell ethyl vinyl acetate foam.

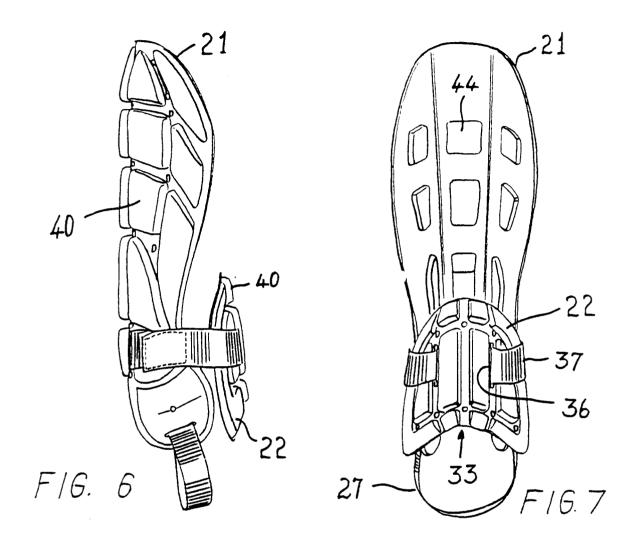
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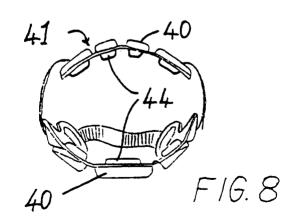












## **EUROPEAN SEARCH REPORT**

EP 93 10 0999

DOCUMENTS CONSIDERED TO BE RELEVANT			O ACCIDION OF THE		
Category	Citation of document with in of relevant pas		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)	
X	E-A-3 542 983 (SANITÄTSHAUS ORBI) 1-4,20		1-4,20, 21	A63B71/12	
	* column 1, line 48 figures 1-3 *	- column 2, line 2;			
X	FR-A-2 600 900 (COMMISSARIAT A L'ENERGIE ATOMIQUE)		1,3,7, 13,21		
	* page 7, line 21 - figures 1-5 *	page 8, line 22;			
A	US-A-4 484 360 (LEIO * column 1, line 30 * column 2, line 50 *	GHTON ET AL.) - line 41 * - line 68; figures 1-3	1,13-27		
A	US-A-4 847 913 (CHIE	EN F. CHEN)	1,9, 13-27		
	* column 1, line 49 * column 3, line 43 claim 1; figure 3A	- column 4, line 5;			
				TECHNICAL FIELDS SEARCHED (Int. Cl.5)	
				A63B	
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	The present search report has be				
		Date of completion of the search 23 APRIL 1993		Examiner MONNE E.	
	BERLIN	CO WLKIF 1222		NORNE L.	
CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document		E : earlier patent do after the filing d ther D : document cited L : document cited	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons		
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